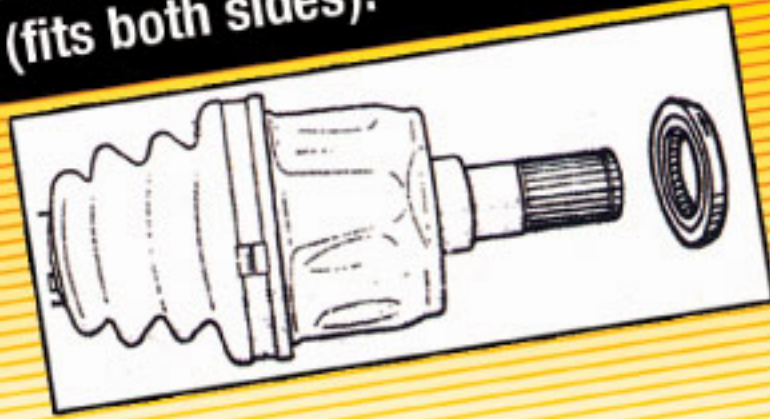


32125LRB
MADE IN THE U.S.A.



CHRYSLER AXLE STABILIZER BEARING & SEAL

AUTOMATIC: A404, A413, A470, A604 & A670 (fits both sides) **STICK:** 4-SPEED A465, 5-SPEED A525, 5-SPEED A520, 5-SPEED A555 & A578: '78-UP, (fits both sides).



1-PIECE ASSEMBLY. INSTALLED WITHOUT DISASSEMBLING TRANSAXLE BEARING ELIMINATES SEAL LEAK. INSTALLATION DRIVER AVAILABLE, PART# T404-303

THIS KIT INCLUDES:

- INSTALLATION INSTRUCTIONS



INSTALLATION INSTRUCTIONS

CHRYSLER AXLE STABILIZER BEARING & SEAL

Fits all Chrysler FWD, both sides: A404, A604, A413, A470, A465, A525, A520, A555, A670 '78-up. Fits Chrysler manual transmissions & automatic transmissions, '78-up, both sides. 32125LRB 330749 REPLACEMENT SEAL

PASSENGER'S SIDE:

1. Remove the extension housing seal from the passenger side of vehicle.
2. Due to the thin wall of the housing, we recommend the use of LockTite sealant, as in (Figure 1).
3. When installing the Teckpak Stabilizer, line up the lube hole with the return slot in the extension housing, (Figure 2).
4. Install the stabilizer with TeckPak bearing driver T404-303. (Figure 3). Allow 30-60 minutes for Lock-Tite sealant to dry.
5. Before reinstalling the axle, sand the seal surface on the inner C.V. joint, (Figure 4), and apply a generous amount of assembly lube or axle grease, (Figure 5).

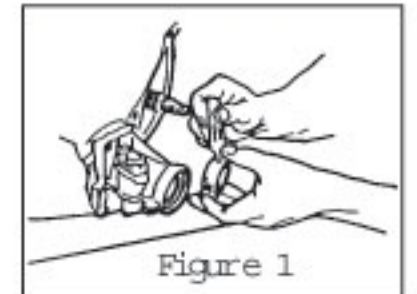


Figure 1

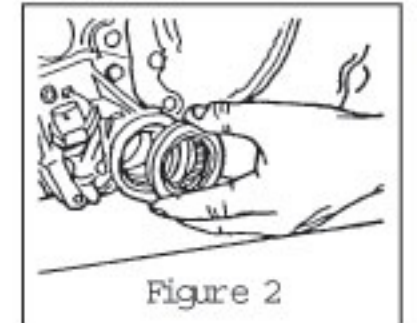


Figure 2

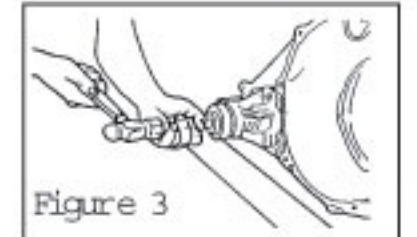


Figure 3

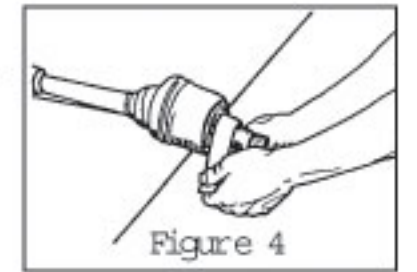


Figure 4

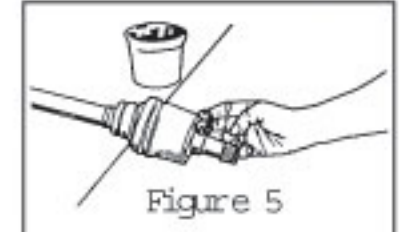


Figure 5

Teckpak Hotline: 1-800-527-2544 • www.teckpakfitzall.com

INSTALLATION INSTRUCTIONS

CHRYSLER AXLE STABILIZER BEARING & SEAL

Fits all Chrysler FWD, both sides: A404, A604, A413, A470, A465, A525, A520, A555, A670 - '78-up.

Fits Chrysler manual transmissions & automatic transmissions, '78-up, both sides.

32125LRB 330749 REPLACEMENT SEAL

Caution: If found to be bad, the carrier bearing must be replaced. Part #T404-306 will replace carrier bearing in the vehicle or on the bench. Axle stabilizer is in addition to carrier bearing, not instead of.

DRIVER'S SIDE:

1. Remove the driver's side axle in the normal manner.
2. Remove the seal and sheet metal oil shield and discard as in (Figures 1 and 2).
3. Determine if the final drive carrier bearings are tight enough to properly support the final drive. Insert Teckpak Tool T-404-304 into the carrier housing (Figure 3). Then with a hammer, drive the tapered tool into the final drive carrier until it fits firmly, (Figure 4). Attempt to move the final drive carrier (Figure 5).

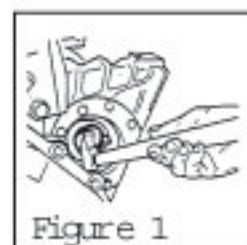


Figure 1

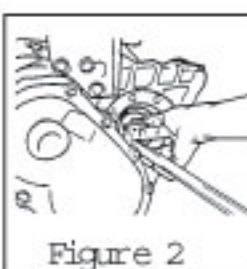


Figure 2

If the final drive carrier can be move up and down, the bearings are worn and must be replaced. Install the Teckpak Axle Stabilizer Bearing only after replacing the worn final drive tapered bearings. (A 125 turbine shaft may be used in place of Teckpak Bearing Inspection Tool T-404-304.)

4. If the final drive is tight and will not move up and down, apply LockTite adhesive/sealant to the outside press area of the stabilizer. Drive the Teckpak Axle Stabilizer in where the original seal and sheet metal oil retainer previously were located. The fill hole must be lined up with the hole in the bearing retainer, which is basically straight up, (Figure 6). The Teckpak Axle Stabilizer Bearing and Retainer installation Driver T-404-303 makes this job easy, (Figure 6).
5. Sand the seal surface (Figure 7), and apply a generous amount of assembly lube or axle grease, as shown in (Figure 8). For Passenger Side Installation Instructions see next page.

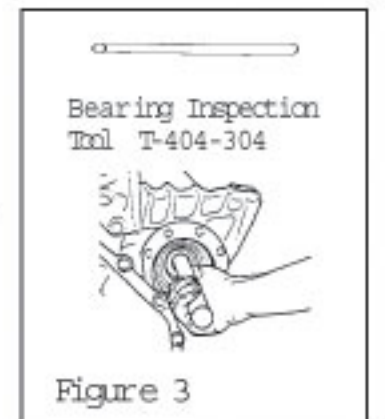


Figure 3

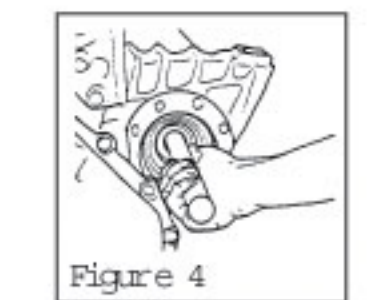


Figure 4

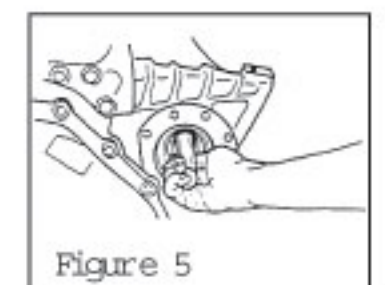


Figure 5

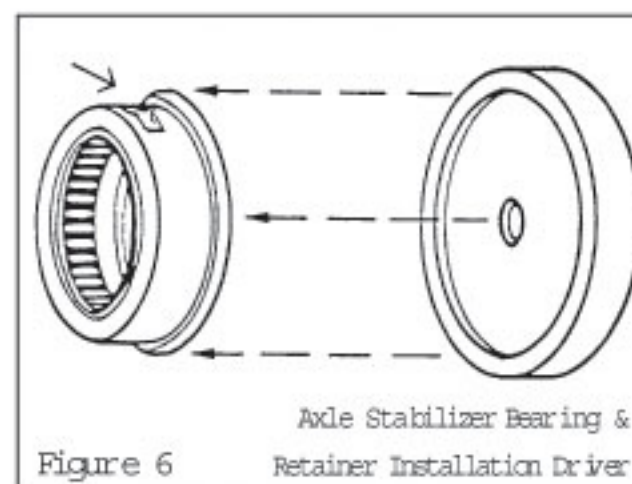


Figure 6



Figure 7

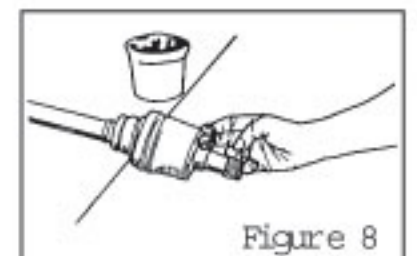


Figure 8